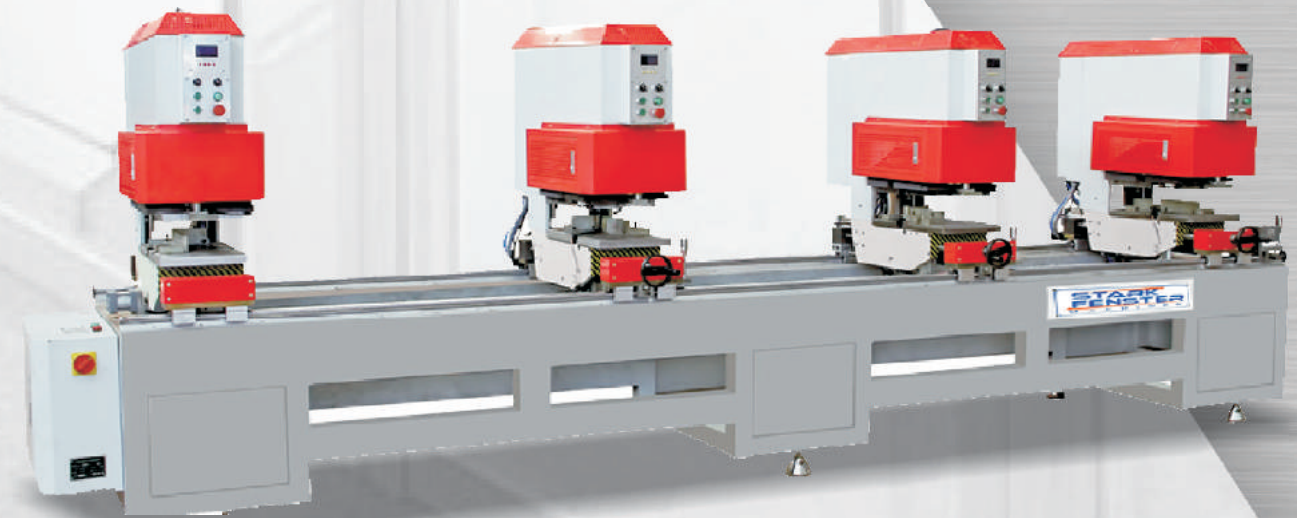


**STARK  
FENSTER**

**UPVC & ALUMINIUM MACHINES**

**UPVC PROFILES**



**K S ENTERPRISES**

#40, 1st Floor, 7th Cross, Bahubalinagar,  
Jalahalli, Bangalore - 560013. INDIA

+91 98440 31609  
+91 89040 36214  
+91 80 28381609  
ksentprs@gmail.com



[www.ksenterprise.in](http://www.ksenterprise.in)

[www.starkfenster.com](http://www.starkfenster.com)



**Company Overview**

KS Enterprises is considered as one of the leading distributors of Aluminium Architectural Profiles, Aluminium Doors and Window Hardware, Glass Fittings, uPVC Profiles, uPVC Doors and Window Hardware, EPDM Gaskets, uPVC and Aluminium Window manufacturing Machines. KS Enterprises is a distributor of 'STARK FENSTER' uPVC profiles and Machines which is carrying out all the operational support in the Major Projects around the city.

**Background & Development**

The first market opportunity for designing KS Enterprises on a commercial basis began in 2006, now established as an Enterprise in Bengaluru as its head office. Over the last few decades, KS Enterprises has initiated a strong market entirely built on trust and service.

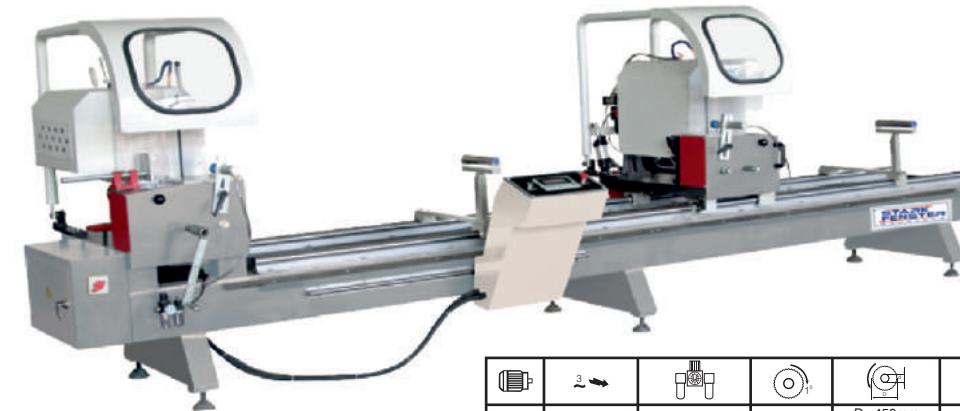
**Company Strategy**

**Our objective**To be a leader in the industry by providing enhanced services, relationship and profitability.  
**Vision** To provide quality services that exceeds the expectations of our esteemed customers.  
**Mission statement**To build long term relationships with our customers and clients and provide exceptional customer services by pursuing business through innovation and advanced technology.

**Core values**

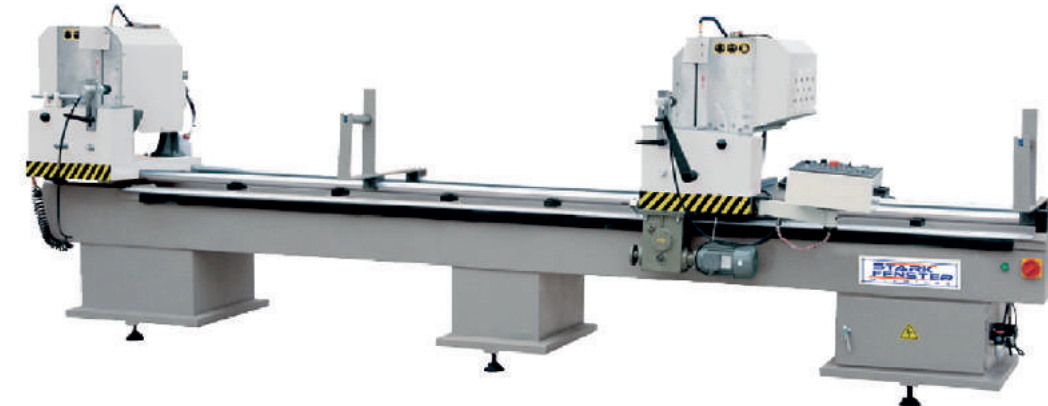
- ◆ We integrate honesty, integrity and business ethics into all aspects of our business functioning Goals.
- ◆ Regional expansion in the field and develop a strong base of key customers.
- ◆ Increase the assets and investments of the company to support the development of services.
- ◆ To build good reputation in the field and become a key player in the industry. We believe in treating our customers with respect and faith We grow through creativity, invention and innovation.

**LJZ2-450X3700A**  
DOUBLE-HEAD CUTTING SAW FOR ALUMINIUM & uPVC PROFILES



3kw	380V 50Hz	P=0.5-0.8MPa	3200r/min	D=450mm d=30mm	Min 450mm	Max 3700mm	120x200-90° 120x165-45° 4700x1200x1600mm

**SJ06-3700**  
DOUBLE MITRE SAW FOR ALUMINIUM AND uPVC DOOR AND WINDOW



3kw	380V 50Hz	P=0.5-0.8MPa	3200r/min	D=450mm d=30mm	Min 450mm	Max 3700mm	120x200-90° 120x165-45° 4700x1200x1600mm	90° 45°

**LXD-200**  
END-MILLING MACHINE



1.5kw	380V 50Hz	2800r/min	110-200	32	A=100 B=40	850x740x1280mm

**JLX-305**  
PRECISION CUTTING MACHINE



1.1kw	380V 50Hz	3600r/min	1000x800x1380mm



**LXD-80**  
END MILLING



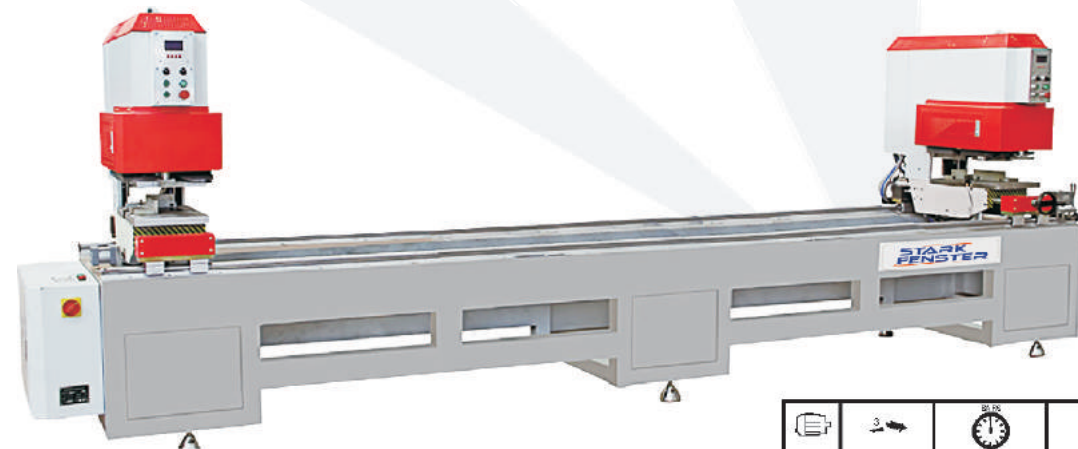
**SK02-100B**  
LOCK-HOLE MILLING MACHINE FOR ALUMINIUM AND uPVC WIN-DOOR



0.75kw	380V 50Hz	2800r/min	100~160	32 A=100 B=40	870x700x1500mm

1.85kw	380V 50Hz	11000	900	d=12 50 A=290 B=100	1000x1130x1500

**WFH04-3500-2**  
TWO SEAMLESS WELDING MACHINE

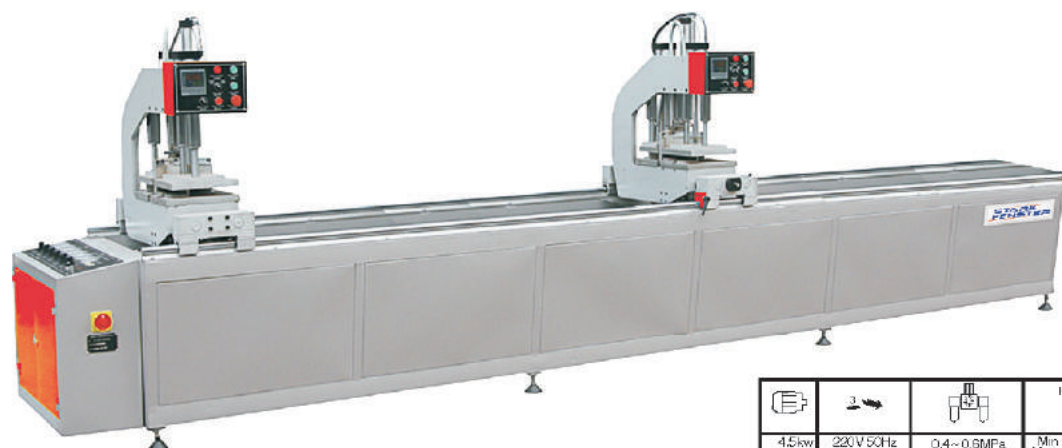


**WFH04-3500-3**  
THREE SEAMLESS WELDING MACHINE

**WFH04-4500-4**  
FOUR SEAMLESS WELDING MACHINE

3kw	380V 50Hz	P=0.6~0.8MPa	Min: 400mm Max: 4500mm	W=120mm H=20~100mm	5300x1000x1650

**SHZ5-120X4500.4**  
TWO-HEAD WELDING MACHINE FOR uPVC WIN-DOOR

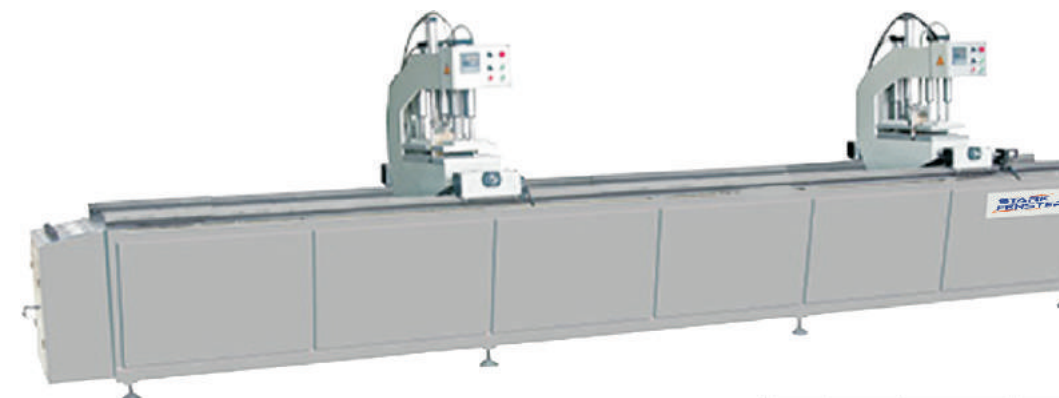


4.5kw	220V 50Hz	0.4~0.8MPa	Min: 400mm Max: 4500mm	H=20~110mm	5300x950x1650

**HJ02-4500.4**  
FOUR POINT WELDING MACHINE FOR PVC DOOR & WINDOW

**HJ02-3500.3**  
THREE POINT WELDING MACHINE FOR PVC DOOR & WINDOW

**HJ02-3500.2**  
TWO POINT WELDING MACHINE FOR PVC DOOR & WINDOW



4.5kw	220V 50Hz	P=0.6~0.8MPa	200L/min	Min: 400mm Max: 4500mm W=120mm H=20~100mm	5400x1100x1700

**SK01-120**  
PVC WIN-DOOR SINGLE-HEAD VARIABLE-ANGLE WELDING MACHINE



1.2kw	220V 50Hz	0.4-0.6MPa	50(L/min)	20mm~120mm 120mm	960x900x1700

**SAW SYJ02-26**  
uPVC WIN-DOOR GLAZING BEAD



2x0.75kw	380V 50Hz	0.4~0.6MPa	80L/min	2800r/min 29 100 320~1800	2000x1350x1350mm

**SQJ05-120**  
uPVC WIN-DOOR V-CORNER CLEANING MACHINE



0.5~0.8MPa	100(L/min)	40mm~120mm	40mm~120mm	930x690x1300	

**LJD-450**  
SINGLE-MITRE SAW



**JQ06-120**  
PVC WIN-DOOR CORNER CLEANING MACHINE



P=0.5~0.8MPa	80L/min	15mm~120mm	20mm~120mm	1050x670x1370

**QJS03-120**  
PORTABLE SINGLE SURFACE CORNER CLEANING MACHINE



**SWX01**  
INTERNAL CORNER ROUTING



**SWX01**  
EXTERNAL CORNER ROUTING



**JQK04-120**  
uPVC WIN-DOOR CORNER CLEANING MACHINE



**VJ06-60**  
PVC WIN-DOOR V-CUTTING MACHINE



2x0.75kw	380V 50Hz	0.4~0.6MPa	80L/min	2800r/min	29 100	320~1800	4700x1200x1600mm

**SCX02-2X60**  
uPVC PROFILE AUTO WATER-SLOT MILLING MACHINE



0.76kw	220V 50Hz	0.5~0.8MPa	80L/min	25000	60	30-60	2100x860x1500		

**JQ-120**  
uPVC WIN-DOOR CORNER CLEANING MACHINE

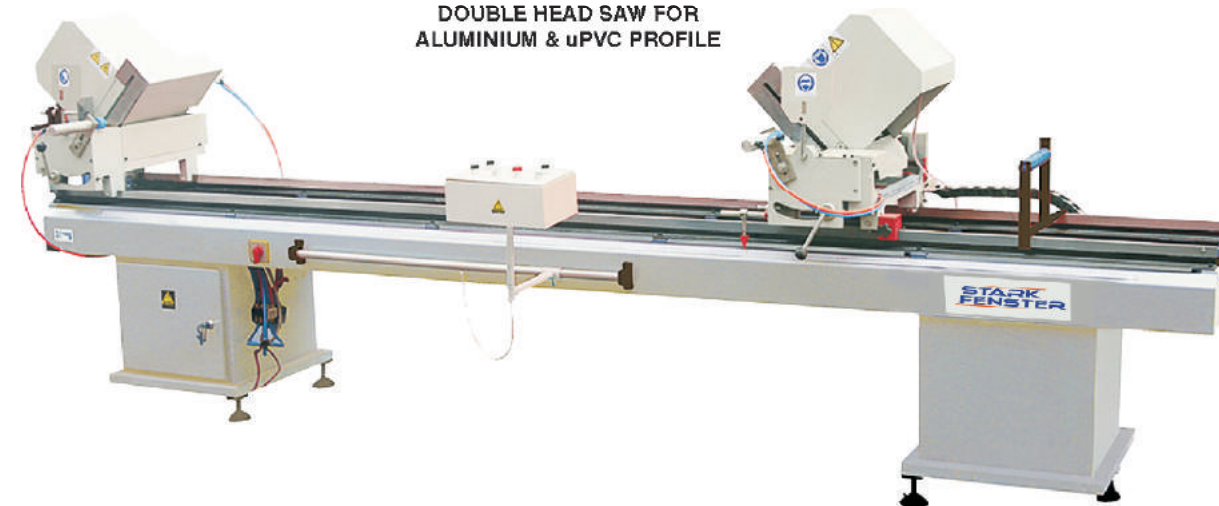


1.1kw	380V 50Hz	2800r/min	25mm~120mm	25mm~120mm	1600x1285x1370mm

**1830X2440**  
GLASS CUTTING TABLE

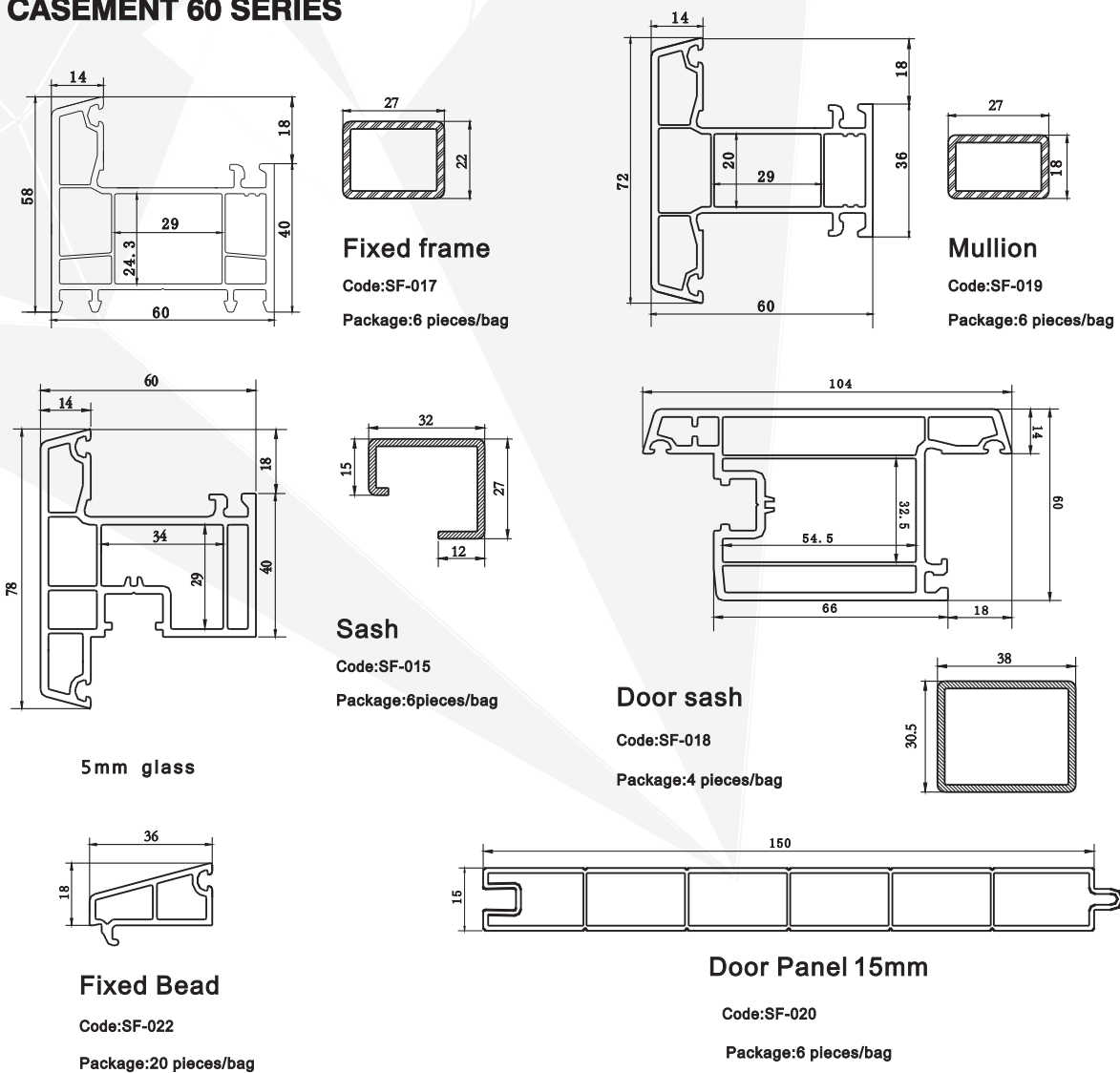


**SJ03-3500**  
DOUBLE HEAD SAW FOR ALUMINIUM & uPVC PROFILE



3kw	380V 50Hz	0.5~0.8MPa	/	2800r/min	100mm	100mm	450-3500mm	4700x1200x1600mm

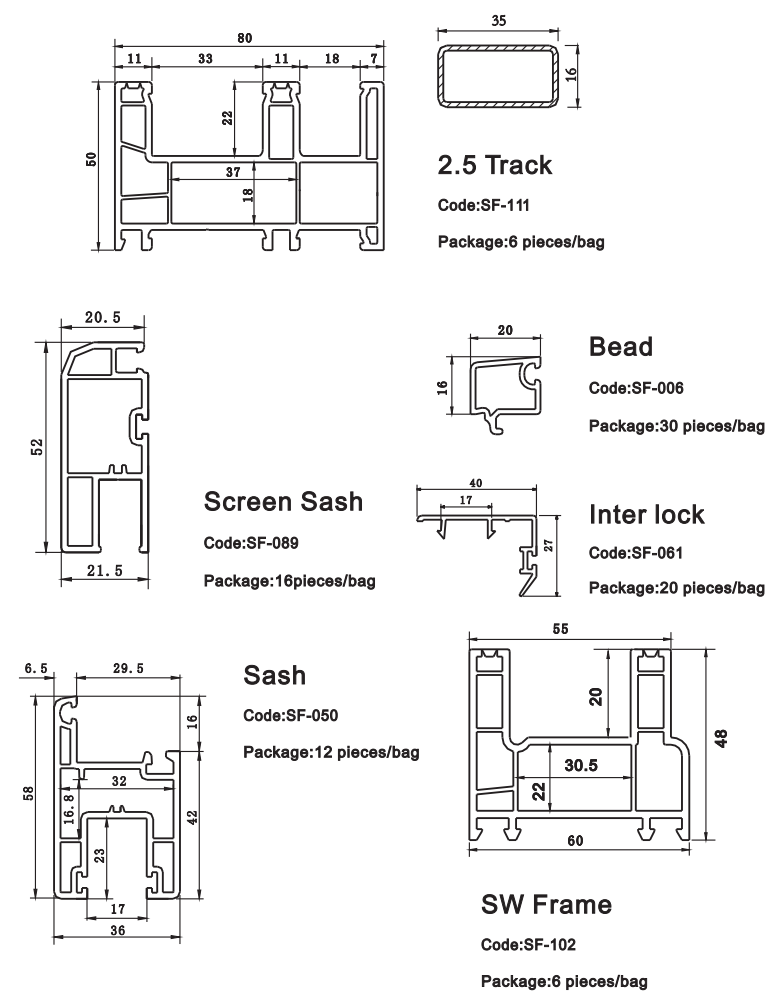
**CASEMENT 60 SERIES**



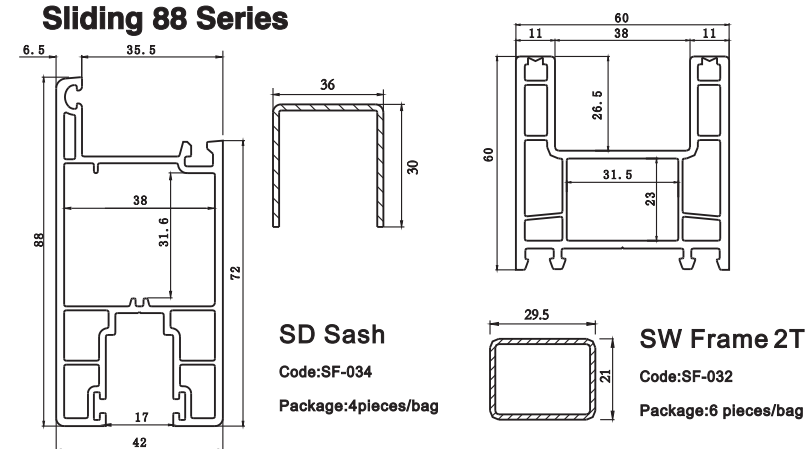
**VENTILATOR**



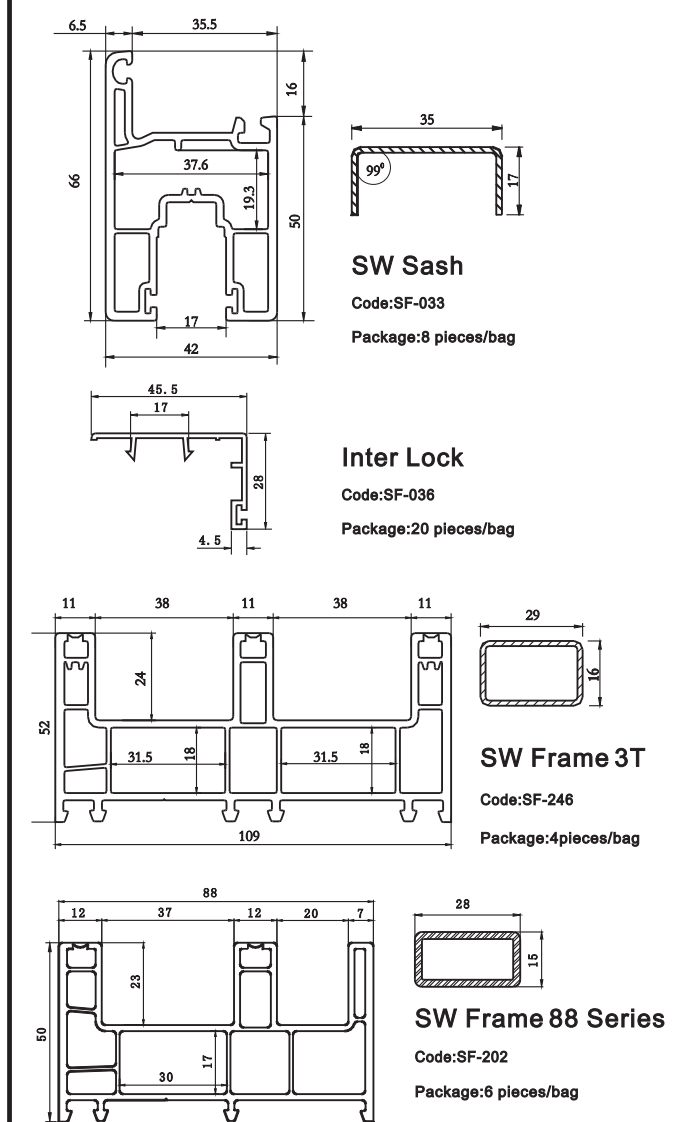
**Sliding 80 Series**



**Sliding 88 Series**

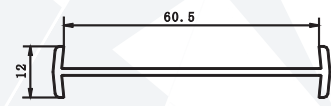


**Sliding 88 Series**





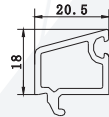
**COUPLING & ACCESSORIES**



**Coupling 60mm**

Code:SF-215

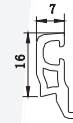
Package:20 pieces/bag



**FW Double Glass Bead**

Code:SF-181

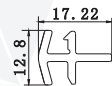
Package:20 pieces/bag



**SW Double Glass Bead**

Code:SF-007

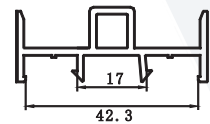
Package:50 pieces/bag



**Coupling T**

Code:SF-031

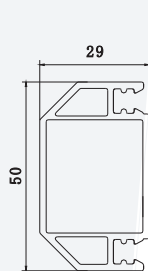
Package:40 pieces/bag



**Sash intermediate Coupler**

Code:SF-048

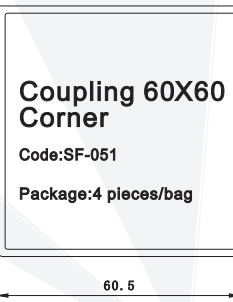
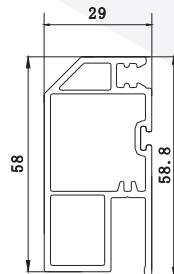
Package:10 pieces/bag



**SD Screen sash mullion**

Code:SF-075

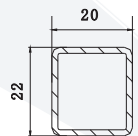
Package:8pieces/bag



**Coupling 60X60 Corner**

Code:SF-051

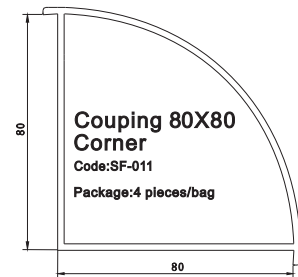
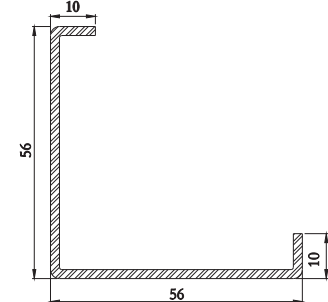
Package:4 pieces/bag



**SD Screen sash**

Code:SF-074

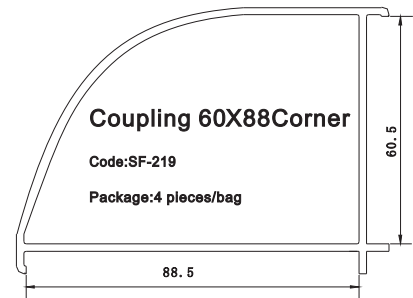
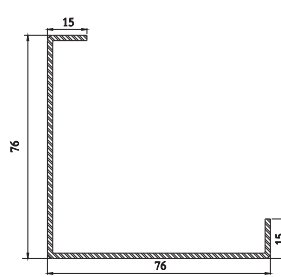
Package:8 pieces/bag



**Coupling 80X80 Corner**

Code:SF-011

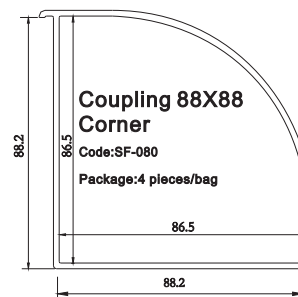
Package:4 pieces/bag



**Coupling 60X88Corner**

Code:SF-219

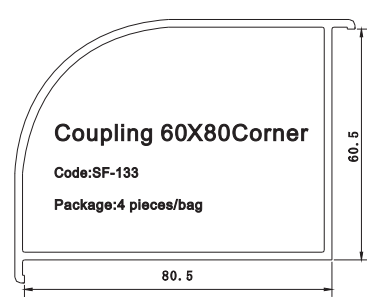
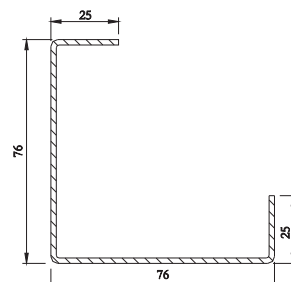
Package:4 pieces/bag



**Coupling 88X88 Corner**

Code:SF-080

Package:4 pieces/bag



**Coupling 60X80Corner**

Code:SF-133

Package:4 pieces/bag

**QUALITY CERTIFICATE (Test Report)**

National Test Center  
of Polymer & Building Materials

Address: No.14, Beisanhuandonglu, Chaoyang District, Beijing, China Post Code:100013  
Tel: +86(0)1064208747, +86(0)1064200694, +86(0)1064224642, +86(0)1059202479  
Fax: +86(0)1059202784, +86(0)1084290301 Web site: www.plastic-test.net

TESTING RESULTS

No. 2017(C)08070

Test Items	Requirements	Results
Limit of heavy metals, mg/kg	Pb	≤1000 ND
	Cd	≤100 ND
Hg	C+ (V)	≤1000 ND
		≤1000 ND

Conclusion: The samples of the product referred to in this report have been tested in accordance with the specification GB/T 33284-2016 "Indoor decorating and refurbishing materials-Limit of harmful substances of unplasticized polyvinyl chloride(PVC-U) profiles for the doors and windows". The item "limit of heavy metals" meet the requirements of the standard.

Note: The item above is beyond the accredited testing scope of the test center.

(THE PART BELOW IS BLANK)

National Supervision and Test Center  
of Polymer Materials

Address: No.14, Beisanhuandonglu, Chaoyang District, Beijing, China Post Code:100013  
Tel: +86(0)1064208747, +86(0)1064200694, +86(0)1064224642, +86(0)1059202479  
Fax: +86(0)1059202784, +86(0)1084290301 Web site: www.plastic-test.net

TESTING RESULTS

No. 2017ZC05054

No.	Test Items	Requirements	Results
1	Appearance	The color shall be uniform. The surfaces shall be smooth, flat and free from pitting, impurities, cavities and other surface defects.	Pass
2	Dimensions Tolerance, mm	Depth	+0.3
		Overall width	+0.15
3	Wall thickness of main profile (Class C), mm	The sight surface	2.39
		The non-sight surface	2.03
4	Deviation from straightness of main profiles, mm	≤1	0.30
5	The mass per meter length, %	not be <95% of the nominal mass per meter length	95.8
6	Heat reversion, %	±0	1.94
7	The difference in heat reversion between three sight surfaces, %	≤0.4	0.23
8	Resistance to impact by falling weight (-10℃), pc	≤1(type II)	0

(CONTINUED ON THE NEXT PAGE)

Test: 李永泉 邢进 苏肖群

National Supervision and Test Center  
of Polymer Materials

Address: No.14, Beisanhuandonglu, Chaoyang District, Beijing, China Post Code:100013  
Tel: +86(0)1064208747, +86(0)1064200694, +86(0)1064224642, +86(0)1059202479  
Fax: +86(0)1059202784, +86(0)1084290301 Web site: www.plastic-test.net

TESTING RESULTS

No. 2017ZC05054 (CONTINUED FROM THE PREVIOUS PAGE)

No.	Test Items	Requirements	Results
9	Behavior after heating at 150℃	No air bubble, crack, stain	Pass
10	Vicat softening temperature(θ), ℃	≥75	80.5
11	Flexural modulus in elasticity, MPa	≥2200	2652
12	Penile impact strength, kJ/m²	≥600	747
13	Weldability, MPa	Mean value	≥35
		Minimum value	≥30

Conclusion: The samples of the product referred to in this report have been tested in accordance with the specification GB/T 8814-2004 "Unplasticized polyvinyl chloride (PVC) profiles for doors and windows". All items meet the requirements of the standard.

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Test: 李永泉 邢进 苏肖群

山东省建筑工程质量监督检验测试中心检测报告  
ShanDong Provincial Center for Quality Supervision and Test  
of Building Engineering Test Report

(新页) 共2页第2页(Page 2of 2)

样品名称 Sample description	门、窗用未增塑聚氯乙烯 (PVC-U) 型材	报告编号 NO. of report	Q14072997
检测依据 Reference documents	GB/T 8814-2004 门、窗用未增塑聚氯乙烯 (PVC-U) 型材	试验编号 NO. of test	7.3148
检测项目 Test item	性能指标 Property index	检测结果 Test result	检测结论 Microanal conclusion
老化性能 (6000 h) Resistance to weathering aging (6000 h)	冲击强度保留率 r, % Remain of energy impact strength, %	≥60	71
以下空白 Blank	颜色变化 Colour change	ΔE*	≤5
		Δb*	≤3
检测说明 Test note:	1. 窗框老化试验的喷水周期为 1Rain/10min, 喷淋水的 pH 为 6.0。 2. 本报告页数不全无效。		